

# HYPE ME-90

Methyl ethyl ketone peroxide | Reactive Solution CAS# 1338-23-4 | Mol Weight : 210.2

# **TECHNICAL DATA SHEET**

#### **Description**

HYPE ME-90 is a colourless solution, in Di-methyl phthalate/TXIB, used as initiator source (free radical) for unsaturated polyester, good curing performance with low and average temperature scenarios. It can be supplied as a mixture with compatible solvent, depending on the process application. Usually, as a system along with Co accelerator, application dependent.

#### Technical Data

Appearance	Colourless Liquid
Active Oxygen (% w/w)	8.0-8.2%
Viscosity (cP, 25°C)	20 cP
Density g/cm <sup>3</sup> (25°C)	1.00

### **Applications**

- Used for curing of unsaturated polyester resin at ambient temperatures along with cobalt accelerators.
- Suited for applications that require medium exotherm, faster gel times.
- Low hydrogen peroxide leading to reduced porosity in gel coats and better curing of vinyl ester resins.



# Thermal Stability

Organic Peroxides, by nature are thermally unstable requiring suitable storage conditions for quality and performance management. Self-Accelerating Thermal Decomposition (SADT) is the lowest temperature at which the substance will actively decompose due to heat accumulation.

Storage should be done at recommended temperature to reduce loss of quality over-time. We suggest a recommended storage temperature  $T_{\rm s}$ 

Storage Temperature (T <sub>s</sub> )	05-30 °C
SADT	~60°C

Decomposition Products include carbon dioxide, water, acetic acid, formic acid, propionic acid, methyl ethyl ketone etc.

# **Packaging**

Supplied in 30 Litres cans for 25 Kg mixture, as standard. Different sizes are available depending on customer application size and requirement.

#### Safety and Handling

Do not add accelerator directly in the initiator solution, decomposes fast depleting the actual application functionality.

Storage should be planned away from sources of heat, ignition and shock prone areas. Containers are to be kept tightly closed. Do not weigh in storage room, always weigh outside of storage area. Avoid contact with reducing agent, acids, alkalis and metals compounds like driers, accelerators etc.

Please refer to HYPE ME-90 MSDS for further information on safe usage and storage.



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